

What is claimed is:

1 1. A grip accessory, comprising: a core defining a bore and comprising a
2 relatively non-elastic material having a surface and a bore accommodating the
3 sliding of the surface of an elongate instrument; and an integral sheath formed over
4 the core for providing a comfortable gripping surface.

1 2. The grip accessory of claim 1, wherein the core includes at least one
2 aperture, and the sheath includes at least protrusion that extends through the
3 aperture into the bore.

1 3. The grip accessory of claim 2, wherein the protrusion is a ridge.

1 4. The grip accessory of claim 1, wherein the core is comprised of
2 polyethylene, polypropylene, or polybutylene.

1 5. The grip accessory of claim 2, wherein the core is comprised of
2 polyethylene, polypropylene, or polybutylene.

1 6. The grip accessory of claim 3, wherein the core is comprised of
2 polyethylene, polypropylene, or polybutylene.

1 7. The grip accessory of claim 1, wherein the sheath is an elastomer.

- 1 8. The grip accessory of claim 2, wherein the sheath is an elastomer.
- 1 9. The grip accessory of claim 3, wherein the sheath is an elastomer.
- 1 10. The grip accessory of claim 4, wherein the sheath is an elastomer.
- 1 11. The grip accessory of claim 5, wherein the sheath is an elastomer.
- 1 12. The grip accessory of claim 6, wherein the sheath is an elastomer.
- 1 13. A method for making a grip accessory, comprising:
- 2 A. molding from a first material a core having a bore and at least
- 3 one aperture; and
- 4 B. molding over the core a sheath of a second, elastomeric material,
- 5 having a geometry that includes at least one protrusion
- 6 that extends past the aperture into the bore, wherein the
- 7 first material and the second material bond during the
- 8 molding process.